

PRODUCT SPECIFICATION

Nitrile Powder Free Examination Gloves (Finger Textured)

SECTION I: PRODUCT DESCRIPTION

1. 1 Type Nitrile Examination Glove, Powder Free, Online Single Chlorinated, Non-sterile
1. 2 Material 100% Synthetic Nitrile Latex
1. 3 Color Blue
1. 4 Design and Feature Ambidextrous, finger textured, beaded cuff
1. 5 Powder No powder lubricant added
1. 6 Storage Condition The gloves shall maintain their properties when stored in a dry condition. Avoid direct sunlight.
1. 7 Shelf-Life The gloves shall have shelf life of 5 years from the date of manufacture with the above storage condition.
1. 8 Packing Style 100 pcs gloves x 10 dispensers x 1 carton
1. 9 Size Marking The size of gloves shall be marked in the check box on every carton with black ink.

SECTION II: PERFORMANCE REQUIREMENTS

(Sampling Plan – ISO 2859 Single Normal)

#	Characteristics	Inspection Level	Acceptable Quality Level	Reference Standard
2.1	Dimensions	S2	4.0	ASTM D6319-10 (2015)
2.2	Physical Properties	S2	4.0	ASTM D6319-10 (2015)
2.3	Freedom from Holes (Air Pump Test)	GI	1.5	In-house practice
2.4	Visual Defects:			
(i)	Major Visual	GI	2.5	In-house practice
(ii)	Minor Visual		4.0	
2.5	Packaging Defects:			
(i)	Regulatory	GI	**	
(ii)	Visual	GI	4.0	In-house practice
(iii)	Critical (incl. Gloves Counting)	S2	4.0	
2.6	Powder Free Residue	N=5	-	ASTM D6319-10 (2015) ASTM D6124-06 (2011)
2.7	Mix Size / Mix Glove / Mix Hand	Not Allowed		

**Unacceptable at any level

SECTION III: PERFORMANCE SPECIFICATION**3.1 Dimensions**

Description	Size	Standard
Length (mm)	All Sizes	Min 240
Palm Width (mm)	XS	76 +/- 3
	S	84 +/- 3
	M	94 +/- 3
	L	105 +/- 3
	XL	113 +/- 3
Thickness (mm) *single wall	All Sizes	Finger : 0.08 +/- 0.02 (Typical value: 0.08 – 0.09) Palm : 0.07 +/- 0.02 (Typical value: 0.05 – 0.06)

3.2 Physical Properties

Description	Standard	
	Before Aging	After Aging
Elongation at Break (%)	Min 500 (Typical value: 500 - 600)	Min 400 (Typical value: 400 - 550)
Tensile Strength (MPa)	Min 14 (Typical value: 14 - 18)	Min 14 (Typical value: 14 - 18)

3.3 Freedom from Holes

The sample size and allowable number of non-conforming gloves in the samples shall be determined in accordance to Sampling Plan ISO 2859-1 Single Normal using inspection and acceptable quality level as stated in Section II: Performance Requirements.

3.4 Visual Defects

The sample size and allowable number of non-conforming gloves in the samples for both major and minor defects shall be determined in accordance to Sampling Plan ISO 2859-1 Single Normal using inspection and acceptable quality level as stated in Section II: Performance Requirements.

3.5 Packaging Defects

The Sample size and allowable number of non-conforming in the samples for regulatory, visual and critical packaging defects shall be determined in accordance to Sampling Plan ISO 2859-1 Single Normal using inspection and acceptable quality level as stated in Section II: Performance Requirements (Gloves Counting=100 pcs by weight per Dispenser).

3.6 Powder Free Residue Maximum
2 mg per glove

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